JÓŹWIAK
POZNAŃ

TECHNICAL DATA SHEET
SEMME

Modified on: 2017-11-21
Created on: 2017-11-21
Report number: JC17101119346

FABRIC DETAILS			
Composition:	Polyester / Viscose 75% / 25%		
Weight g/m:	305 g/m	Width:	150 cm
Weight g/m^2:	203 g/m2	Usable width:	147 cm
Weave:	Twill	Density:	-

	WARP	WEFT
Yarn count:	-	-

COLOUR FASTNESS		REFERENCE	COLOR CHANGE	STAIN					
				A	C	N	P	AC	W
To washing:		ISO 105-C06:2010	4-5	4-5	4-5	4-5	4-5	4-5	4-5
To dry cleaning:		ISO 105-D01:2010	4-5	4-5	4-5	4-5	4-5	4-5	4-5
To perspiration:	Acid	ISO 105-E04:2013	-	-	-	-	-	-	-
	Alcalic	ISO 105-E04:2013	-	-	-	-	-	-	-

			WARP	WEFT
To dry rubbing:		ISO 105-X12:2016	-	-
To wet rubbing:		ISO 105-X12:2016	-	-
			COLOUR CHANGE AFTER 4 HOURS	STAINING ON COTTON ADJACENT
To hot pressing	Dry	ISO 105-X11:1994	4-5	4-5
	Damp	ISO 105-X11:1994	4-5	4-5
	Wet	ISO 105-X11:1994	4-5	4-5
To non-chlorine bleach:		AATCC TS-001	4-5	
To light:		ISO 105-B02:2014	-	

A - acetate C - cotton N - nylon P - polyester AC - acrylic W - wool

CARE INSTRUCTION		REFERENCE	COLOR	PILING	DEFECTS	CONCLUSION
Appearance after washing:	After one wash	ISO 6330:2012	4-5	4-5	No defects	General appearance satisfactory
	After three washes	ISO 6330:2012	4-5	4-5	No defects	General appearance satisfactory
Appearance after dry cleaning:		ISO 3175-2:2010	4-5	4-5	No defects	General appearance satisfactory
Care pictograms:						

PACKING			
Roll lenght:	~ 50 m	Wrapping:	Carton tubes inside, polybags & woven bags outside; each packing layer labelled

HS customs code:	5515119000

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PHYSICAL PROPERTIES		REFERENCE	WARP						WEFT
Seam slippage:	Seam opening at 6mm	ISO 13936-1:2004	X						X
	Seam strenght	ISO 13936-1:2004	>200 N (STB)						>200 N (STB)
Dimensional stability to washing:		ISO 3758:2011/ISO 5077:2007/ISO 6330:2012	-0,6 %						-0,3 %
Dimensional stability to dry cleaning:		ISO 3175-2:2010	-0,2 %						-0,2 %
Dimensional stability to steam:		ISO 3005:1978	-1,2 %						-0,6%
Tear strenght:		ISO 13937-2:2000	66 N						58 N
Tensile strenght:		ISO 13934-2:2014	670 N						680 N
Elongation:		ISO 13934-2:2014	33,2 %						33,8 %
			CYCLES						
			125	500	1000	2000	5000	7000	10800
Pilling:		ISO 12945-2:2000	4-5	4	4	3-4	3-4	3-4	-
			Elongation	UN (1min)	UN (30min)	RE (1min)	RE (30min)		
Stretch properties:	Warp	EN14704-1:2005	-	-	-	-	-		
	Weft	EN14704-1:2005	-	-	-	-	-		
	Length - specified load	EN14704-1:2005	-	-	-	-	-		
	Width - specified load	EN14704-1:2005	-	-	-	-	-		
	Length - specified elongation	EN14704-1:2005		-	-	-	-		
	Width - specified elongation	EN14704-1:2005		-	-	-	-		
Spirality:	After drycleaning	ISO 3175-2:2010	0,0 %						
	After laundering	ISO 16322-2:2005	0,0 %						
Abrasion resistance:		ISO 12947-2:2016	> 30000 Cycles						

FB - Fabric Borken STB - Sewing Thread Broken FBS - Fabric Broken at Seam YPO - Yarn Pull Out UN - Unrecovered Elongation RE - Recovered Elongation
X - The Seam Opening was less than 6mm, though the ultimate steam strenght was founded as stated Cross Tear - means the force does not proceed along the direction of force

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